

Work Order ID 98641

98641

March-19-13 10:52:38 AM

Page 1

Item ID: 646.4001

Accepted

N900040100

Setup

Start

NS1

Revision ID:

Item Name: AS350 Cable Cutter

Start Date: 3/19/13 **Start Qty:** 1.00 ***1**
Required Date: 4/02/13 **Req'd Qty:** 1.00 ***1**

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: W15

Date: 13-3-19 Tooling.

Date:

Run

Start

ND1

OC

Date:

SPC (Y/N)

Date:

Stop

END

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
646.4000	A								
100 *100* DC Document Control	DOCUMENT CONTROL Memo Photocopy bluefile & type labels per PPP 646.4001	0.00	DAS 21 134.16						
110 *110* Packaging Packaging	Pick Kit Memo	0.00							
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00	DAS 21 134.16						

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS					
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>				
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>				
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>				
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear	General										
	<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain	<input type="checkbox"/> Ovalized	<input type="checkbox"/> Pressure/Forced						
	<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware	<input type="checkbox"/> Over/Under tolerance	<input type="checkbox"/> Temperature/Cure						
	<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete	<input type="checkbox"/> Part Incorrect	<input type="checkbox"/> Weld						
	<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Part Lost/Missing	<input type="checkbox"/> Wrong Stock Pulled						
	<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance	<input type="checkbox"/> Part Moved							
	<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Positioned Wrong							
	<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread	<input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Other						
	<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset								
	<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration								
	<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence								
	<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions								

Work Order ID 98641

March-19-13 10:52:38 AM

98641

Page 2

Item ID: 646.4001

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350 Cable Cutter

Stop

NS2Start Date: 3/19/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/02/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging	0.00							
Packaging	Memo	Identify and pack for shipping as per PPP 646.4001							
		Location: _____							
140	QC21- Final Inspection - Work Order Release	0.00							
140	Memo	0.00							
QC									
Quality Control									

1 8L 13-4-16

13/4/17 D

13/4/16

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: Date:

QA Closed: Date:

Work Order: _____				DISPOSITION		AGAINST DEPARTMENT/PROCESS					
				Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>			
				Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>			
				Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>			
				Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>				
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector	
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear				General							
Bending				Bend <input type="checkbox"/>	Grain <input type="checkbox"/>			Ovalized <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>		
Centre Not Concentric to O/S				BOM/Route <input type="checkbox"/>	Hardware <input type="checkbox"/>			Over/Under tolerance <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>		
Cracks				Broken/Damaged <input type="checkbox"/>	Inspection Incomplete <input type="checkbox"/>			Part Incorrect <input type="checkbox"/>	Weld <input type="checkbox"/>		
Crushed/Crimped				Burrs <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>			Part Lost/Missing <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>		
Cuffs				Contamination <input type="checkbox"/>	Maintenance <input type="checkbox"/>			Part Moved <input type="checkbox"/>			
Heat Treat				Countersink <input type="checkbox"/>	Mislabeled <input type="checkbox"/>			Positioned Wrong <input type="checkbox"/>			
Inspection Strip in Tube				Cut Too Short <input type="checkbox"/>	Misread <input type="checkbox"/>			Power Loss/Surge <input type="checkbox"/>			
Ripples in Bend				Drill Holes <input type="checkbox"/>	Offset <input type="checkbox"/>						
Torque Waves in Extrusion				Drawing <input type="checkbox"/>	Out of Calibration <input type="checkbox"/>						
Turning Sequence				Finish <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>						
Wave/Twist in Tube				Folio <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>						

Picklist Print

March-19-13 10:52:41 AM

Work Order ID: 98641

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

98641
646 4001

Start Date: 3/19/13

Required Date: 4/02/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.3301 Upper Cutter Assembly	*646.3301*	Manufactured	No				Each	0.0000	**	(1)	120083	G	\$
646.3001 Lower Cutter Assembly	*646.3001*	Manufactured	No				Each	0.0000	**	(1)	120083	C	\$
646.2910 Deflector	*646.2910*	Manufactured	No				Each	0.0000	**	(1)	120083	C	\$
646.3810 Bracket	*646.3810*	Manufactured	No				Each	0.0000	**	(2)	M120083	G	\$
646.3510 Strut	*646.3510*	Manufactured	No				Each	0.0000	**	(1)	M120083	G	\$
646.3511 Strut	*646.3511*	Manufactured	No				Each	0.0000	**	(1)	M120083	C	\$
646.3512 Strut	*646.3512*	Manufactured	No				Each	0.0000	**	(1)	M120083	C	\$
646.3513 Strut	*646.3513*	Manufactured	No				Each	0.0000	**	(1)	M120083	C	\$

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS									
			Rework Scrap Use-as-is Work Order Update	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	Skid-tube Machining Thermoforming Large Fab	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	Crosstube Small Fab Finishing Composite	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	Water Jet Prod. Eng. Coor. Rec/Store/Packaging Supplier	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	Engineering Quality Other			
Part No. _____ NCR No. _____														
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector				
Doc/Data														
Equip/Tooling														
Operator														
Material														
Setup														
Other														
Process														
Supplier														
Training														
Unapproved														
FAULT CATEGORY														
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	

Picklist Print

March-19-13 10:52:41 AM

Page 2

Work Order ID: 98641

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

98641
646 4001

Start Date: 3/19/13

Start Qty: 1.00

Required Date: 4/02/13

Required Qty: 1.00

NAS1149E0332P

Purchased

No

Each

10,454.00

**



JO



NAS1149E0332P

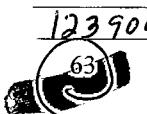
WASHER

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

GA	182	
122063	182	
ST294	269	
122063	269	
ST295	3	
123352	3	
st510	10000	
123900	10000	

Each 6,289.000

**



JO

13-03-22



MS21042L3

Purchased

No

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FP001	3	
122141	3	
GA	212	
122452	212	
ST314	268	
117885	32	
119017	55	
119075	138	
123265	43	
ST506	5806	
123900	1806	
124291	4000	

123900

MS21042L3

Nut

SP

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS						
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering Quality <input type="checkbox"/>				
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Other <input type="checkbox"/>				
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>					
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
Operator <input type="checkbox"/>											
Material <input type="checkbox"/>											
Setup <input type="checkbox"/>											
Other <input type="checkbox"/>											
Process <input type="checkbox"/>											
Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											
FAULT CATEGORY											
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions			<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <hr/> <hr/> <hr/>	
										<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	
										<input type="checkbox"/> Other	

Picklist Print

March-19-13 10:52:41 AM

Page 3

Work Order ID: 98641

98641
646 4001

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13

Required Date: 4/02/13

646.3110

Manufactured No

Each 10.0000

**

Channel

Sm

(X)

JB

SM

646.3710

Manufactured No

Loc Qty 10

92768 10

Each 0.0000

**

Doubler

646.3210

Manufactured No

Each 0.0000

**

Support

646.3713

Manufactured No

Each 0.0000

**

Gusset

MS24694-S51

Purchased No

Each 196.0000

**

Screw

Sm

92768

1 M126083 L SK

1 M126083 L SK

1 93208 L SK

1 93208 L SK

AN3-13A

AN3-13A

Bolt

Purchased No

Location ST303

Loc Qty 196

Sm

13-03-22

ST303 116805 123741

1 195

Each 106.0000

**

123741

1 13-03-22

ST351 104746 120910

56 26

30

ST512 123759

50

50

104746

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS														
			Rework <input type="checkbox"/>	Scrap <input type="checkbox"/>	Use-as-is <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Machining <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Finishing <input type="checkbox"/>	Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/>	Quality <input type="checkbox"/>	Other <input type="checkbox"/>
Part No. _____ NCR No. _____			Work Order Update <input type="checkbox"/>																	
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance			Initial Chief Eng	Action Description			Sign & Date	Verification		QC Inspector						
Doc/Data <input type="checkbox"/>																				
Equip/Tooling <input type="checkbox"/>																				
Operator <input type="checkbox"/>																				
Material <input type="checkbox"/>																				
Setup <input type="checkbox"/>																				
Other <input type="checkbox"/>																				
Process <input type="checkbox"/>																				
Supplier <input type="checkbox"/>																				
Training <input type="checkbox"/>																				
Unapproved <input type="checkbox"/>																				
FAULT CATEGORY																				
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General																
				<input type="checkbox"/> Bend	<input type="checkbox"/> Grain	<input type="checkbox"/> Ovalized														
				<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware	<input type="checkbox"/> Over/Under tolerance														
				<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete	<input type="checkbox"/> Part Incorrect														
				<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Part Lost/Missing														
				<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance	<input type="checkbox"/> Part Moved														
				<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Positioned Wrong														
				<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread	<input type="checkbox"/> Power Loss/Surge														
				<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset	<input type="checkbox"/> Other														
				<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration															
				<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence															
				<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions															

Picklist Print

March-19-13 10:52:41 AM

Page 4

Work Order ID: 98641

98641
646 4001

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13

Required Date: 4/02/13

AN3-4A

Purchased

No

Each 651.0000

**

AN3-4A
Bolt

Shp

10
ys

10
ys

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST350	318	
120308	80	
122814	38	
124858	200	
ST512	333	
120770	200	
123900	133	

CR3213-5-3

Purchased

No

Each 300.0000

**

CR3213-5-3

Cherry Rivet

CR3213-5-03

Shp

123900
14
jb

14
jb

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST329	300	
123785	300	

MS20470AD5-5.5

Purchased

No

Each 813.0000

**

MS20470AD5-5.5

Rivet

Shp

123648
13-03-23
jb

13-03-23
jb

646.3711

Manufactured

No

Each 0.0000

**

646.3711

Clip

Shp

123423
m1250 f3

123423
m1250 f3

646.3712

Manufactured

No

Each 0.0000

**

646.3712

Clip

Shp

123423
m1200 f3

123423
m1200 f3

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS					
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>			
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>			
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>			
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>				
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector	
Doc/Data										
Equip/Tooling										
Operator										
Material										
Setup										
Other										
Process										
Supplier										
Training										
Unapproved										
FAULT CATEGORY										
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio		<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions		<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <hr/> <hr/> <hr/>		
								<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled		
								<input type="checkbox"/> Other		

Picklist Print

March-19-13 10:52:41 AM

Page 5

Work Order ID: 98641

98641
646 4001

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13

Required Date: 4/02/13

646.3811

Manufactured No Each 0.0000 **

Radius Block

AN3-6A

AN3-6A

Bolt

Purchased No Each 483.0000 **

MS24694-S55

Purchased No Each 119.0000 **

Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST350	300	
124296	300	
ST351	61	
117441	34	
121166	13	
122993	10	
123831	4	
ST512	122	
122814	122	

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST303	119	
123758	1	
124296	118	

646.3610

Manufactured No Each 0.0000 **

Filler

646.3714

Manufactured No Each 0.0000 **

Gusset

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS					
			Rework Scrap Use-as-is Work Order Update	Skid-tube Machining Thermoforming Large Fab	Crosstube Small Fab Finishing Composite	Water Jet Prod. Eng. Coor. Rec/Store/Packaging Supplier	Engineering Quality Other				
Part No. _____ NCR No. _____											
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio		<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <hr/> <hr/> <hr/>	
										<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	
										<input type="checkbox"/> Other	

Picklist Print

March-19-13 10:52:41 AM

Page 6

Work Order ID: 98641

98641
646 4001

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13

Required Date: 4/02/13

MS20470AD5-6

Purchased No

Each 1,836.000

**

MS20470AD5-6

Rivet

SMP

(8)
JB



646.3812

Manufactured No

Each 0.0000

**

646 3812

Gusset Bracket

SMP

105433

AN3-3A

Purchased No

Each 408.0000

**

AN3-3A

Bolt

SMP

120083



646.3813

Manufactured No

Each 10.0000

**

646 3813

Strut Bracket

SMP B

123831

(1)
JB

13-03-20



MS20470AD5-6 M 123450
SMP

Location Loc Qty Loc Code

ST350
123831
124221
124552

Loc Qty

408
108
200
100

Loc Code

Each 10.0000

Location Loc Qty Loc Code

ST139d
93252

10
10

Loc Code

93252

NCR: Yes / No

WORK ORDER NON-COMPLIANCE / UPDATE

DQA: Date:

QA Closed: _____ Date: _____

Work Order: _____				DISPOSITION		AGAINST DEPARTMENT/PROCESS					
				Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>			
				Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>			
				Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>			
				Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>				
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector	
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear				General							
Bending	Bend	Grain	Ovalized	Pressure/Forced							
Centre Not Concentric to O/S	BOM/Route	Hardware	Over/Under tolerance	Temperature/Cure							
Cracks	Broken/Damaged	Inspection Incomplete	Part Incorrect	Weld							
Crushed/Crimped	Burrs	Instructions Incomplete/Unclear	Part Lost/Missing	Wrong Stock Pulled							
Cuffs	Contamination	Maintenance	Part Moved								
Heat Treat	Countersink	Mislabeled	Positioned Wrong								
Inspection Strip in Tube	Cut Too Short	Misread	Power Loss/Surge								
Ripples in Bend	Drill Holes	Offset									
Torque Waves in Extrusion	Drawing	Out of Calibration									
Turning Sequence	Finish	Out of Sequence									
Wave/Twist in Tube	Folio	Outside Dimensions									

Picklist Print

March-19-13 10:52:42 AM

Page 7

Work Order ID: 98641

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

98641
646 4001

Start Date: 3/19/13

Start Qty: 1.00

Required Date: 4/02/13

Required Qty: 1.00

MS21047-3

Purchased

No

Each

625.0000

**

MS21047-3
NUT PLATE

Shr



JO



CCR264SS3-02

Purchased

No

Each

1,100.000

**

CCR264SS3-02

Rivet, Cherry

Shr



JO



AN3-5A

Purchased

No

Each

1,096.000

**

AN3-5A

Bolt

Shr



JO

13-03-20



NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS						
			Rework Scrap Use-as-is Work Order Update	Skid-tube Machining Thermoforming Large Fab	Crosstube Small Fab Finishing Composite	Water Jet Prod. Eng. Coor. Rec/Store/Packaging Supplier	Engineering Quality Other				
Part No. _____ NCR No. _____											
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio		<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <hr/> <hr/> <hr/>	
										<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	
										<input type="checkbox"/> Other	

Picklist Print

March-19-13 10:52:42 AM

Page 8

Work Order ID: 98641

98641
646 4001

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13

Required Date: 4/02/13

646.3715

646 3715

Shp

Manufactured No

Each 0.0000

**

Strut Doubler

MS27039-1-12

MS27039-1-12

Screw

Shp

Purchased No

Each 235.0000

**

646.3716

646 3716

Gauge Bracket

MS20426AD5-7

MS20426AD5-7

Rivet

Shp

Manufactured No

Location Loc Qty Loc Code

Mezz
100993

235

235

Each 0.0000

**

MS24694-S54

MS24694-S54

Screw

Shp

Purchased No

Location Loc Qty Loc Code

ST334
101340

865

865

Each 95.0000

**

BS3338 L8

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: Date:

QA Closed: Date:

Work Order: _____				DISPOSITION		AGAINST DEPARTMENT/PROCESS					
				Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>			
				Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>			
				Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>			
				Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>				
Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector	
Doc/Data	<input type="checkbox"/>										
Equip/Tooling	<input type="checkbox"/>										
Operator	<input type="checkbox"/>										
Material	<input type="checkbox"/>										
Setup	<input type="checkbox"/>										
Other	<input type="checkbox"/>										
Process	<input type="checkbox"/>										
Supplier	<input type="checkbox"/>										
Training	<input type="checkbox"/>										
Unapproved	<input type="checkbox"/>										
FAULT CATEGORY											
Landing Gear				General							
Bending	<input type="checkbox"/>	Bend	<input type="checkbox"/>	Grain	<input type="checkbox"/>	Ovalized	<input type="checkbox"/>	Pressure/Forced			
Centre Not Concentric to O/S	<input type="checkbox"/>	BOM/Route	<input type="checkbox"/>	Hardware	<input type="checkbox"/>	Over/Under tolerance	<input type="checkbox"/>	Temperature/Cure			
Cracks	<input type="checkbox"/>	Broken/Damaged	<input type="checkbox"/>	Inspection Incomplete	<input type="checkbox"/>	Part Incorrect	<input type="checkbox"/>	Weld			
Crushed/Crimped	<input type="checkbox"/>	Burrs	<input type="checkbox"/>	Instructions Incomplete/Unclear	<input type="checkbox"/>	Part Lost/Missing	<input type="checkbox"/>	Wrong Stock Pulled			
Cuffs	<input type="checkbox"/>	Contamination	<input type="checkbox"/>	Maintenance	<input type="checkbox"/>	Part Moved	<input type="checkbox"/>				
Heat Treat	<input type="checkbox"/>	Countersink	<input type="checkbox"/>	Mislabeled	<input type="checkbox"/>	Positioned Wrong	<input type="checkbox"/>				
Inspection Strip in Tube	<input type="checkbox"/>	Cut Too Short	<input type="checkbox"/>	Misread	<input type="checkbox"/>	Power Loss/Surge	<input type="checkbox"/>				
Ripples in Bend	<input type="checkbox"/>	Drill Holes	<input type="checkbox"/>	Offset	<input type="checkbox"/>		<input type="checkbox"/>				
Torque Waves in Extrusion	<input type="checkbox"/>	Drawing	<input type="checkbox"/>	Out of Calibration	<input type="checkbox"/>		<input type="checkbox"/>				
Turning Sequence	<input type="checkbox"/>	Finish	<input type="checkbox"/>	Out of Sequence	<input type="checkbox"/>		<input type="checkbox"/>				
Wave/Twist in Tube	<input type="checkbox"/>	Folio	<input type="checkbox"/>	Outside Dimensions	<input type="checkbox"/>		<input type="checkbox"/>				
							<input type="checkbox"/>	Other			

Picklist Print

March-19-13 10:52:42 AM

Page 9

Work Order ID: 98641

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

98641
646 4001

Start Date: 3/19/13

Start Qty: 1.00

Required Date: 4/02/13

Required Qty: 1.00

MS27039-1-21

Purchased

No

Each

387.0000

**

MS27039-1-21

SCREW

Sho

(4)

JB

SL

MS27039-1-20

Purchased

No

Location

ST306

Loc Qty

87

115935

Loc Code

87

115935

Screw

Sho

**

(2)

JB

SL

MS27039-1-19

Screw

Purchased

No

Location

st510

Loc Qty

500

124326

Loc Code

500

124326

(2)

JB

SL

646.3717

646.3717

Doubler

Manufactured

No

Location

ST306

Loc Qty

102

122814

Loc Code

2

123522

Loc Code

100

ST506

Loc Qty

1000

124326

Loc Code

1000

124326

Loc Code

Each

10.0000

**

(1)

JB

SL

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ **Date:** _____

Work Order: _____				DISPOSITION		AGAINST DEPARTMENT/PROCESS					
				Rework Scrap Use-as-is Work Order Update	Skid-tube Machining Thermoforming Large Fab	Crosstube Small Fab Finishing Composite	Water Jet Prod. Eng. Coor. Rec/Store/Packaging Supplier	Engineering Quality Other			
Part No. _____											
NCR No. _____											
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear				General							
Bending	Bend		Grain		Ovalized		Pressure/Forced				
Centre Not Concentric to O/S	BOM/Route		Hardware		Over/Under tolerance		Temperature/Cure				
Cracks	Broken/Damaged		Inspection Incomplete		Part Incorrect		Weld				
Crushed/Crimped	Burr		Instructions Incomplete/Unclear		Part Lost/Missing		Wrong Stock Pulled				
Cuffs	Contamination		Maintenance		Part Moved						
Heat Treat	Countersink		Mislabeled		Positioned Wrong						
Inspection Strip in Tube	Cut Too Short		Misread		Power Loss/Surge						
Ripples in Bend	Drill Holes		Offset								
Torque Waves in Extrusion	Drawing		Out of Calibration								
Turning Sequence	Finish		Out of Sequence								
Wave/Twist in Tube	Folio		Outside Dimensions								

Picklist Print

March-19-13 10:52:42 AM

Page 10

Work Order ID: 98641

98641
646 4001

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13

Required Date: 4/02/13

Start Qty: 1.00

Required Qty: 1.00

646.3718

646 3718

Custom Washer

Manufactured

No

Each

0.0000

**

2
m120083
2
2
JB

646.3719

646 3719

Doubler

Manufactured

No

Each

20.0000

**

MS27039-1-10

MS27039-1-10

Screw

Purchased

No

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST139B	20	
	20	
	Each	359.0000

**

93289
2
JB 13-03-20
2

Shp

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	100	
	100	
ST305	101	
	1	
	100	
ST308	18	
	18	
ST506	140	
	140	

124326

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: Date:

QA Closed: _____ **Date:** _____

Work Order: _____				DISPOSITION		AGAINST DEPARTMENT/PROCESS					
				Rework Scrap Use-as-is Work Order Update	Skid-tube Machining Thermoforming Large Fab	Crosstube Small Fab Finishing Composite	Water Jet Prod. Eng. Coor. Rec/Store/Packaging Supplier	Engineering Quality Other			
Part No. _____											
NCR No. _____											
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear				General							
Bending	General			Grain	General			Ovalized	Pressure/Forced		
Centre Not Concentric to O/S	Bend	General			Hardware	General			Over/Under tolerance	Temperature/Cure	
Cracks	BOM/Route	General			Inspection Incomplete	General			Part Incorrect	Weld	
Crushed/Crimped	Broken/Damaged	General			Instructions Incomplete/Unclear	General			Part Lost/Missing	Wrong Stock Pulled	
Cuffs	Burrs	General			Maintenance	General			Part Moved		
Heat Treat	Contamination	General			Mislabeled	General			Positioned Wrong		
Inspection Strip in Tube	Countersink	General			Misread	General			Power Loss/Surge		
Ripples in Bend	Cut Too Short	General			Offset	General				Other	
Torque Waves in Extrusion	Drill Holes	General			Out of Calibration	General					
Turning Sequence	Drawing	General			Out of Sequence	General					
Wave/Twist in Tube	Finish	General			Outside Dimensions	General					
	Folio	General				General					

Picklist Print

March-19-13 10:52:42 AM

Page 11

Work Order ID: 98641

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

98641
646 4001

Start Date: 3/19/13

Start Qty: 1.00

Required Date: 4/02/13

Required Qty: 1.00

AN3-11A

Purchased

No

Each

792.0000

**

AN3-11A
Bolt

SHP

8
JB 13-03-20


600.0990
600 0990 SHP
Magnabond 6398 Part A (One 4 oz can)

Purchased

No

Each

0.0000

**

1
M12001


600.0991
600 0991 SHP
Magnabond 6398 Part B (One 4 oz can)

Purchased

No

Each

0.0000

**

1
M12001


600.1012
600 1012 SHP
Sealant (One 6 oz Semkit)

Purchased

No

Each

0.0000

**

1
M12001


600.0129
600 0129 VHB Tape
600.1013 SHP 83/04/12

Purchased

No

Each

0.0000

**

1
M12001


600.1013
600 1013 Primer
SHP

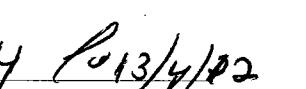
Purchased

No

Each

0.0000

**

1
M12001


NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS					
			Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>				
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data <input type="checkbox"/> Equip/Tooling <input type="checkbox"/> Operator <input type="checkbox"/> Material <input type="checkbox"/> Setup <input type="checkbox"/> Other <input type="checkbox"/> Process <input type="checkbox"/> Supplier <input type="checkbox"/> Training <input type="checkbox"/> Unapproved <input type="checkbox"/>											
FAULT CATEGORY											
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions							
				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <hr/> <hr/> <hr/>							
				<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <hr/> <hr/> <hr/>							
				<input type="checkbox"/> Other							

Picklist Print

March-19-13 10:52:42 AM

Page 12

Work Order ID: 98641

98641
646 4001

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13

Required Date: 4/02/13

Start Qty: 1.00

Required Qty: 1.00

646.3910

Manufactured No

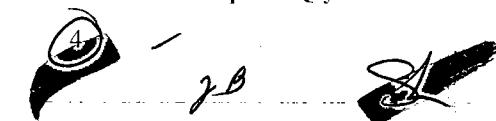
Each 90.0000

**

646 3910

Shim

Shm



646.3911

Manufactured No

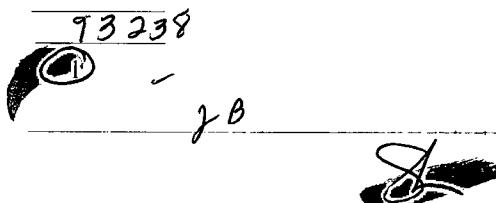
Location Loc Qty Loc Code
ST139d 90 90
93238 Each 29.0000

**

646 3911

Shim

Shm



646.3912

Manufactured No

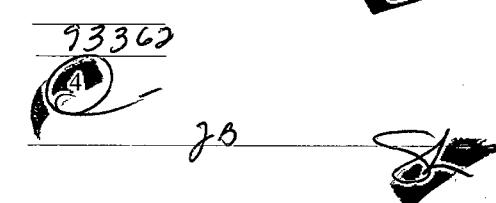
Location Loc Qty Loc Code
ST139d 29 29
93362 Each 91.0000

**

646 3912

Shim

Shm



646.3913

Manufactured No

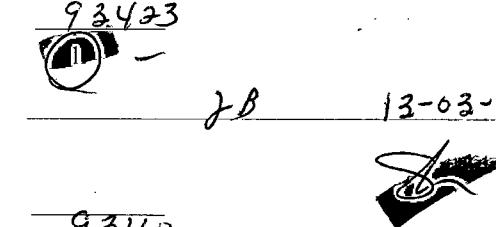
Location Loc Qty Loc Code
ST139d 91 91
93423 Each 30.0000

**

646 3913

Shim

Shm



NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS						
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>				
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>				
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>				
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio		<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <hr/> <hr/> <hr/> <hr/>	
										<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	
										<input type="checkbox"/> Other	

Picklist Print

March-19-13 10:52:42 AM

Page 13

Work Order ID: 98641

98641
646 4001

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13

Required Date: 4/02/13

Start Qty: 1.00

Required Qty: 1.00

AN3-12A

Purchased

No

Each

151.0000

**

AN3-12A

Bolt

JW

Location	Loc Qty	Loc Code
----------	---------	----------

GA	6	
122407	6	
ST351	45	
114536	1	
123352	44	
ST512	100	
123759	100	

MS27039-1-16

Purchased

No

Each

106.0000

**

MS27039-1-16

Screw

JW

Location	Loc Qty	Loc Code
----------	---------	----------

ST306	106	
121444	6	
122993	100	

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS									
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Part No. _____			Engineering <input type="checkbox"/>					
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>				Quality <input type="checkbox"/>					
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>				Other <input type="checkbox"/>					
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>									
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description		Sign & Date	Verification	QC Inspector				
Doc/Data <input type="checkbox"/>															
Equip/Tooling <input type="checkbox"/>															
Operator <input type="checkbox"/>															
Material <input type="checkbox"/>															
Setup <input type="checkbox"/>															
Other <input type="checkbox"/>															
Process <input type="checkbox"/>															
Supplier <input type="checkbox"/>															
Training <input type="checkbox"/>															
Unapproved <input type="checkbox"/>															
FAULT CATEGORY															
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio				<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	

APICAL
INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO 03079						SHEET 1	JF 1
DWG NO. 646.4000			REV: A	PREPARED BY: N.CAP	DATE: 03/21/11		EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
DWG TITLE: AS350 CABLE CUTTERS KIT							
APPROVED BY:	ENGR: <i>G. Baro</i>	MFG: <i>David Barton</i>	QC: <i>Thomas J. Fagan</i>	EFF: NEXT ORDER			
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE		REASON: CREATED FIXED AND CCK WITHOUT FIXED PROVISIONS KIT					

SHEET 1, BOM, IS:

REF	REF	REF	65	647.5701	GPS MOUNT KIT	▲
6	69	601.3151	65	646.3913	WASHER	NS24694350
8	63	601.2911	66	600.0129	SCREW	NS24694350
2	2	62	601.2637	66	600.0129	SCREW
2	2	61	601.2763	67	BOLT	NS24694350
1	1	60	646.3913	68	SHIM	NS24694350
4	4	59	646.3912	69	SHIM	NS24694350
1	1	58	646.3911	70	SHIM	NS24694350
4	4	57	646.3910	71	SHIM	NS24694350
5	5	56	600.1013	72	PRIMER	NS24694350
8 FT	8 FT	55	600.0129	73	VHB TAPE	NS24694350
1	1	54	600.1012	74	SEALANT	NS24694350
1004	1003	1002	1001	FIND #	PART #	DESCRIPTION
						MATL. SPEC.

1	1	53	600.0991	MANUFACTURER'S PART B	▲	
1	1	52	600.0990	MANUFACTURER'S PART A	▲	
8	8	51	601.2826	BOLT	NS24694350	
2	2	50	646.3814	VIPER BRACKET		
2	2	49	601.2910	SCREW	NS24694350	
2	2	48	601.1365	SCREW	NS24694350	
2	2	47	646.3719	DOUBLER		
2	2	46	646.3718	CUSTOM WASHER		
1	1	45	646.3717	DOUBLER		
22	22	44	601.1948	SCREW	NS24694350	
2	2	43	601.1952	SCREW	NS24694350	
4	4	42	601.1956	SCREW	NS24694350	
2	2	41	601.2829	SCREW	NS24694350	
2	2	40	601.2831	RIVET	NS24694350	
1	1	39	646.3716	GAUGE BRACKET		
6	6	38	601.1953	SCREW	NS24694350	
2	2	37	646.3715	STRUT DOUBLER		
2	2	36	601.2824	BOLT	NS24694350	
36	36	35	601.2277	RIVET	NS24694350	
18	18	34	600.0795	NUT/PLATE	NS24694350	
3	3	33	601.2565	RIVET	NS24694350	
1	1	32	646.3813	STRUT BRACKET		
4	4	31	601.2822	BOLT	NS24694350	
2	2	30	646.3912	GUSSET BRACKET		
8	8	29	601.2564	RIVET	NS24694350	
1	1	28	646.3714	GUSSET		
1	1	27	646.3610	FILLER		
1	1	26	601.2830	SCREW	NS24694350	
2	2	25	601.2825	BOLT	NS24694350	
1	1	24	646.3811	RADIUS BLOCK		
1	1	23	646.3712	CLIP		
1	1	22	646.3711	CLIP		
8	8	21	601.2832	RIVET	NS24694350	
14	14	20	601.2020	RIVET	CR2215-5-3	
10	10	19	601.2823	BOLT	NS24694350	
1	1	18	601.2827	BOLT	NS24694350	
5	5	17	601.2912	SCREW	NS24694350	
1	1	16	646.3713	GUSSET		
1	1	15	646.3210	SUPPORT		
1	1	14	646.3710	DOUBLER		
1	1	13	646.3110	CHANNEL		
8	55	16	63	12	LOCKNUT	NS24694350
18	116	16	134	11	WASHER	NS24694350
X	X	X	10	646.3411	RH VIPER DEFLECTOR	
X	X	X	9	646.3410	LH VIPER DEFLECTOR	
X	X	X	8	646.3513	STRUT	
X	X	X	7	646.3512	STRUT	
X	X	X	6	646.3511	STRUT	
X	X	X	5	646.3510	STRUT	
2	2	4	646.3810	BRACKET		
X	X	X	3	646.2910	DEFLECTOR	
X	X	X	2	646.3001	LOWER CUTTER ASSY	
X	X	X	1	646.3301	UPPER CUTTER ASSY	
X	X	X	646.4004	FIXED PROVISIONS KIT		
X	X	X	646.4003	FIXED PROVISIONS KIT		
X	X	X	646.4008	ASSEMBLY REPOSITION-NP		
X	X	X	646.4001	AS350 CABLE CUTTERS KIT		
4004	4003	4002	4001	FIND #	PART #	DESCRIPTION
						MATL. SPEC.

DOCUMENTS EFFECTED:

MDL INSTALL INSTRUC ICA BOM

CHANGE CATEGORY

MAJOR MINOR

DER REVIEW REQUIRED

YES NO

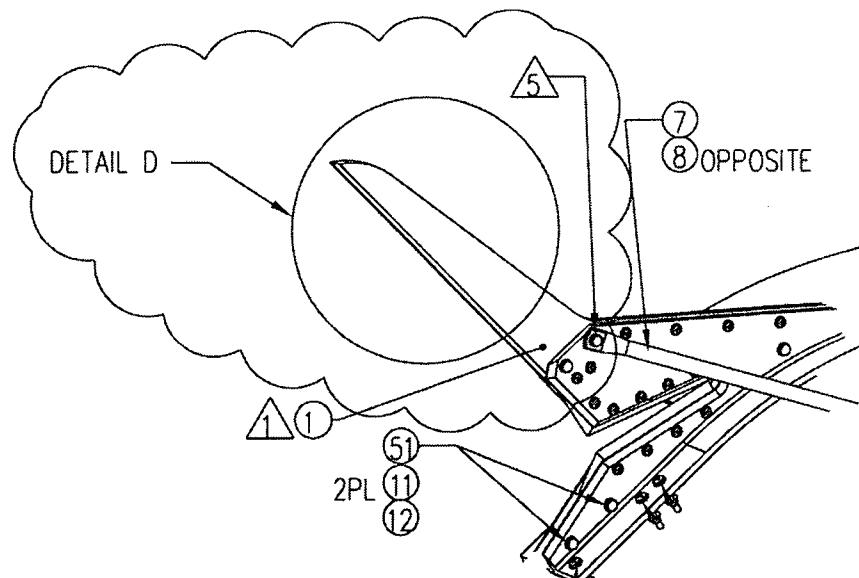
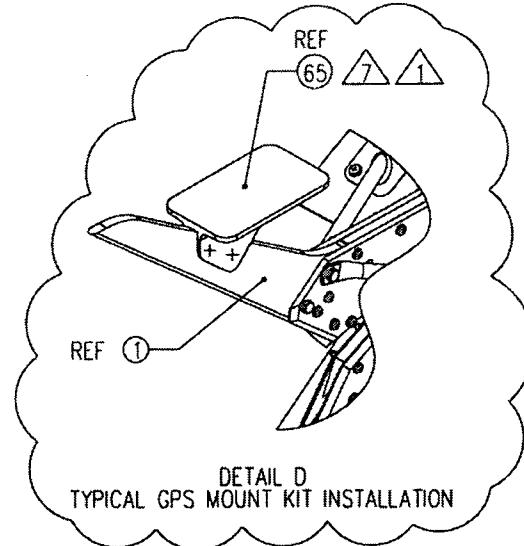
98641-ML5
13-03-19

98641

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03046				SHEET 1	OF 1
	DWG NO. 646.4000	REV: A	PREPARED BY J. JACKSON	DATE: 01/24/11	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
DWG TITLE: AS350 CABLE CUTTERS KIT						
APPROVED BY:	ENGR <i>J. Brane</i>	MFG <i>David Barker</i>	QC <i>Michael Sawyer</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: ADDED GPS MOUNT KIT, F/N 65. REVISED DRAWING VIEWS ADDED NOTE 7				

SHEET 1, ZONE B1 IS:

 AT CUSTOMERS OPTION, INSTALL F/N 65 BY MATCH DRILLING ONTO F/N 1.

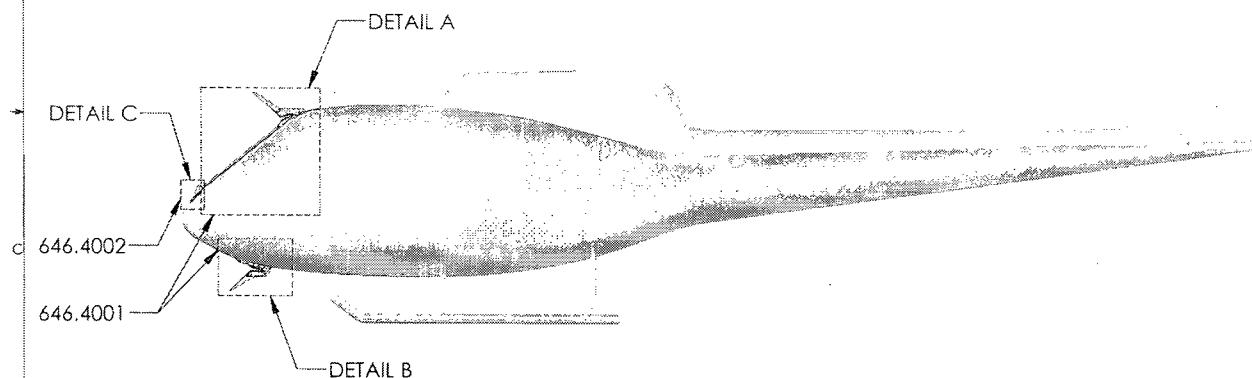
SHEET 2, ZONE A4 IS:SHEET 2, ZONE B2 IS:DETAIL D
TYPICAL GPS MOUNT KIT INSTALLATION

F/N	TC	PART NUMBER	REF	GPS MOUNT KIT		
			.4001	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:						
			QTY	<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input checked="" type="checkbox"/> BOM <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	CHANGE CATEGORY	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

98641

NOTES:

- AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES**
- INSTALL F/N 14 WITH F/N 32 & 53**
- 3M VHB ADHESIVE TAPE .025" THICK X .50" WIDE
VENDOR : MCMASTER-CARR P/N 75935A651**
- 3M TAPE PRIMER 94, APPLY TO BOTH SURFACES A/R BEFORE TAPE
VENDOR: R.S. HUGHES P/N 021200-24216**
- REUSE FASTENERS FROM F/N 1**
- USE WASHERS AS REQUIRED AS SHIMS TO OBTAIN BEST FITMENT**



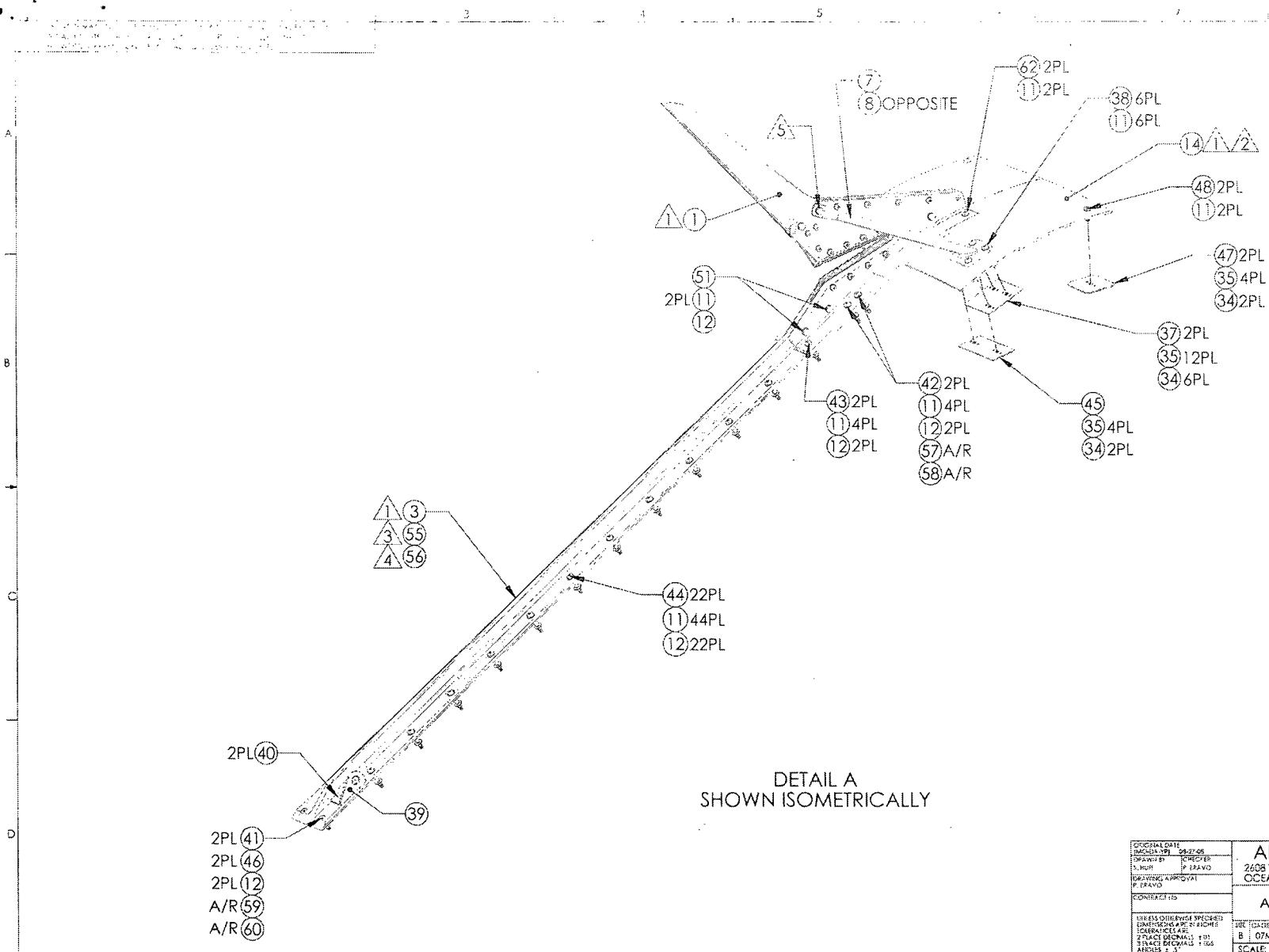
QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
6	64	601.3151	WASHER	MS21149030P	
2	63	601.2911	SCREW	MS24691553	
2	62	601.2637	SCREW	MS22029.1-16	
2	61	601.2763	BOLT	ANSI2A	
1	60	646.3913	SHIM		
4	59	646.3912	SHIM		
1	58	646.3911	SHIM		

REVISED ECN(s)

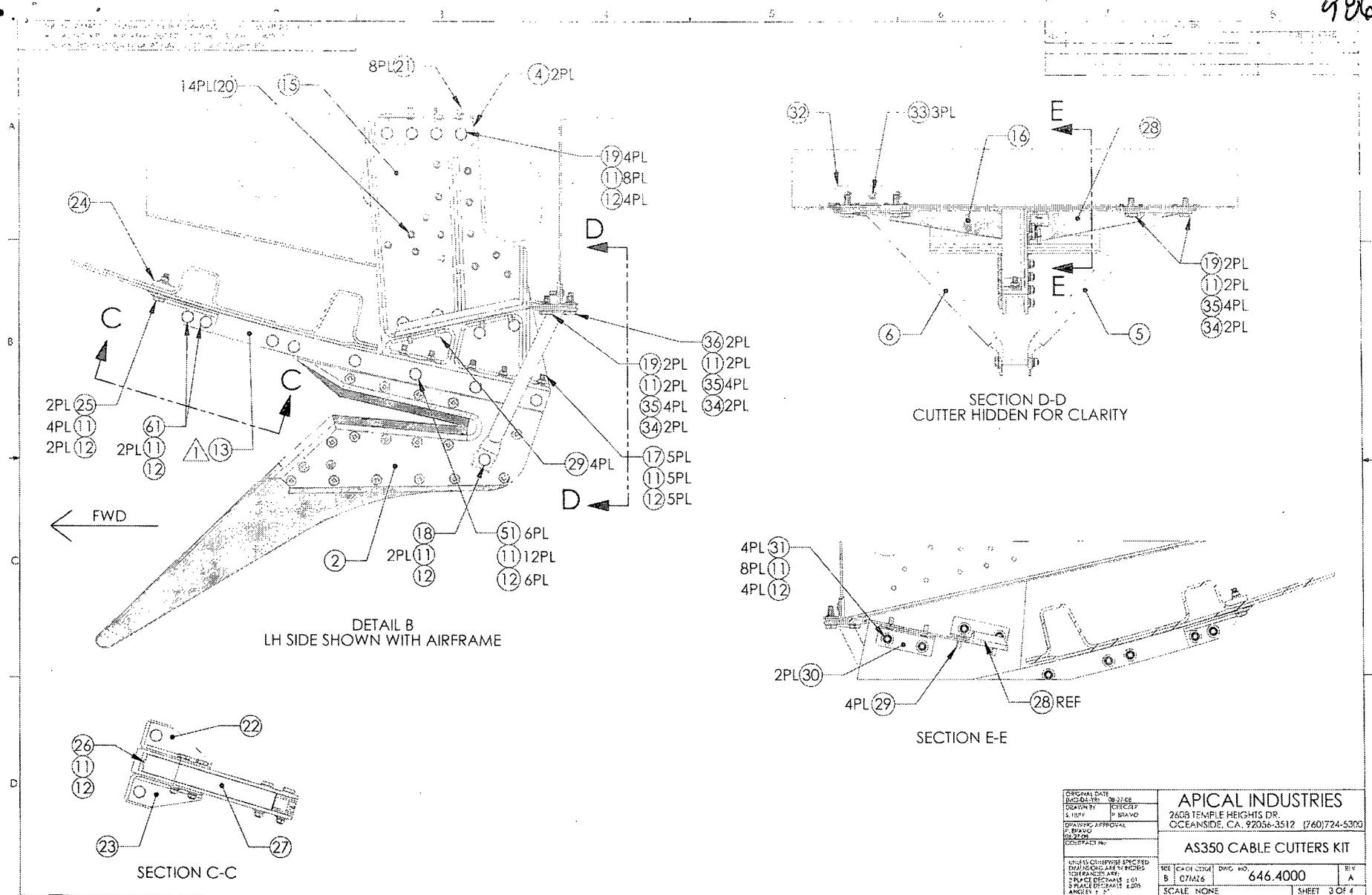
03046, 03079

QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
1	57	646.3912	SHIM		
3	56	600.1012	FLANGE		
6P	55	600.1125	V-BELT		
1	54	600.1012	SEALANT		
1	53	600.0991	MACHINING PART B		
	52	600.0990	MACHINING PART A		
8	51	601.2826	BOLT	ANSI2A	
2	50	646.3814	UPPER BRACKET		
2	49	601.2910	SCREW	MS22029.1-16	
2	48	601.1365	SCREW	MS2029.1-19	
2	47	646.3719	DOUBLER		
2	46	646.3715	CUSTOM WASHER		
1	45	646.3717	DOUBLER		
2	44	601.1948	SCREW	MS21029.1-19	
2	43	601.1952	SCREW	MS21029.1-19	
4	42	601.1956	SCREW	MS21029.1-21	
2	41	601.2829	SCREW		
2	40	601.2931	RIVET	MS20428A035-2	
1	39	646.3916	GAUGE BRACKET		
6	38	601.1953	SCREW	MS21029.1-17	
2	37	646.3715	STRUT DOUBLER		
2	36	601.2824	BOLT	ANSI2A	
36	35	601.2277	RIVET	CP27045-3-2	
18	34	600.0795	NUTPLATE	MS21047.3	
3	33	601.2565	RIVET	MS22470A035-2	
1	32	646.3813	SPUT BRACKET		
4	31	601.2822	BOLT	ANSI2A	
2	30	646.3812	GUSSET BRACKET		
9	29	601.2564	PIVET	MS33470A035-4	
1	28	646.3714	GUSSET		
1	27	646.3610	PIVET		
1	26	601.2330	SCREW	MS21029.4555	
2	25	601.2825	BOLT	ANSI2A	
1	24	646.3811	RADIUS BLOCK		
1	23	646.3712	CLIP		
1	22	646.3711	CLIP		
8	21	601.2832	RIVET	MS21029.4553	
14	20	601.2020	RIVET	CP2713-3-5	
10	19	601.2873	BOLT	ANSI2A	
1	18	601.2827	BOLT	ANSI2A	
5	17	601.2912	SCREW	MS22469.4551	
1	16	646.3713	GUSSET		
1	15	646.3210	SUPPORT		
1	14	646.3710	DOUBLER		
1	13	646.3110	CHANNEL		
6	12	601.1624	LOCKNUT	MS21045.3	
16	11	601.1607	WASHER	MS21490A035	
1	10	646.3411	RH WIPER DEFLECTOR		
1	9	646.3410	LH WIPER DEFLECTOR		
1	8	646.3513	STRUT		
1	7	646.3512	STRUT		
1	6	646.3511	STRUT		
1	5	646.3510	STRUT		
2	4	646.3810	BRACKET		
1	3	646.2310	DEFLECTOR		
1	2	646.3301	LOWER CUTTER ASSY		
1	1	646.3301	UPPER CUTTER ASSY		
	646.4002		ASSY WIPER DEFLECTOR KIT		
	646.4001		ASSY CAMP CUTTER		
QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
PARTS LIST					
NEXT ASSY (\$)	APICAL INDUSTRIES				
1	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300				
	AS350 CABLE CUTTERS KIT				
1	CGG CODE: B	INV. NO: 07M16	646.4000	REC:	
			A		
			SCALE HOME	1 OF 4	

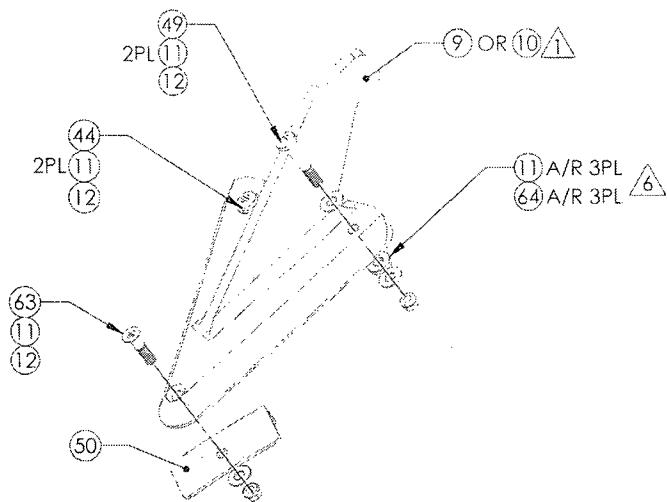
98641



98641



98641



DETAIL C
LH SHOWN EXPLODED
RH OPPOSITE

APICAL
INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO. 03079

SHEET 1 OF 1

DWG NO. 646.4000

REV: A

PREPARED BY: N.CAP

DATE: 03/21/11

EFFECT ON DWG
 INC. UNINC.

DWG TITLE: AS350 CABLE CUTTERS KIT

APPROVED BY:

ENGR
J. Brano

MFG

David Bush

QC

Michael Sosa

EFF:

NEXT ORDER

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: CREATED FIXED AND CCK WITHOUT FIXED PROVISIONS KIT

SHEET 1, BOM, IS:

REFERENCE ONLY

SM

REF	REF	REF	65	647.5701	GPS MOUNT KIT	
6	64	6013151	WASHER		NS247643P	
3	63	6012911	SCREW		NS2469433D	
2	-2	62	6012637	SCREW	NS27059-1-16	
2	2	61	6012763	BOLT	AKO-12A	
1	1	60	646.3913	SHIM		
4	14	59	646.3912	SHIM		
1	11	58	646.3911	SHIM		
4	4	57	646.3910	SHIM		
5	5	56	600.0103	PRIMER		
8 FT	.8 FT	55	600.0129	VHB TAPE		
1	1	54	600.0102	SEALANT	PR-102 CLASS B	
4854	4853	4852	FIND #	PART #	DESCRIPTION	NATL SPEC

1	1	53	6010991	MAGNORIB 6398 PART 3 ---			
1	-1	52	6010990	MAGNORIB 6398 PART A			
8	18	51	6012826	BOLT	AKO-12A		
2	2	50	646.3814	WIPER BRACKET			
2	2	49	6012910	SCREW	NS27059-1-16		
2	3	48	6011365	SCREW	NS27059-1-16		
2	3	47	646.3719	DOUBLER			
2	2	46	646.3718	CUSTOM WASHER			
1	1	45	646.3717	DOUBLER			
22	22	44	6011948	SCREW	NS27059-1-16		
2	2	43	6011952	SCREW	NS27059-1-16		
1	4	42	6011956	SCREW	NS27059-1-21		
2	2	41	6012829	SCREW	NS24694354		
2	2	40	6012831	RIVET	NS247643B-7		
1	11	39	646.3716	GAUGE BRACKET			
6	6	38	6011953	SCREW	NS27059-1-12		
2	2	37	646.3715	STRUT DOUBLER			
2	2	36	6012824	BOLT	AKO-3A		
36	36	35	6012277	RIVET	NS247643B-6		
18	18	34	600.0195	NUTPLATE	NS23047-3		
3	3	33	6012565	RIVET	NS247643B-7		
1	1	32	646.3813	STRUT BRACKET			
4	1	31	6012822	BOLT	AKO-3A		
2	2	30	646.3812	GUSSET BRACKET			
6	18	29	6012564	RIVET	NS247643B-6		
1	1	28	646.3714	GUSSET			
1	1	27	646.3610	FILLER			
1	1	26	6012830	SCREW	NS24694353		
2	2	25	6012825	BOLT	AKO-3A		
1	1	24	646.3811	RADIUS BLOCK			
1	1	23	646.3712	CLIP			
1	1	22	646.3711	CLIP			
8	8	21	6012832	RIVET	NS247643B-3		
14	14	20	6012220	RIVET	NS23047-3		
10	10	19	6012823	BOLT	AKO-4A		
1	1	18	6012827	BOLT	AKO-3A		
5	5	17	6012912	SCREW	NS24694353		
1	1	16	646.3713	GUSSET			
1	1	15	646.3210	SUPPORT			
1	1	14	646.3710	DOUBLER			
1	1	13	646.3101	CHANNEL			
9	55	16	63	12	6011624	LOCKNUT	NS210423
18	116	16	134	11	6011607	WASHER	NS247643P
				10	646.3411	RH WIPER DEFLECTOR	
				9	646.3410	LH WIPER DEFLECTOR	
				8	646.3513	STRUT	
				7	646.3512	STRUT	
				6	646.3511	STRUT	
				5	646.3510	STRUT	
				4	646.3810	BRACKET	
				3	646.2910	DEFLECTOR	
				2	646.3001	LOWER CUTTER ASSY	
				1	646.3301	UPPER CUTTER ASSY	
X					646.4004	FIXED PROVISIONS KIT	
X					646.4003	ADJUSTABLE WIPER DEFLECTOR	
X					646.4008	ADJUSTABLE WIPER DEFLECTOR-KIT	
X					646.4001	AS350 CABLE CUTTERS KIT	
4854	4853	4852	FIND #	PART #	DESCRIPTION	NATL	SPEC

DOCUMENTS EFFECTED:

MDL INSTALL INSTRUC ICA BOM

CHANGE CATEGORY
 MAJOR MINOR

DER REVIEW REQUIRED
 YES NO

1 2 3 4 5 6 7 8

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APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

P/N	DESCRIPTION	DATE	APPROVED
A INCORPORATED ICOM 02189, 02331, 02419 & 02745		02/06/2010	P BRAVO

NOTES:

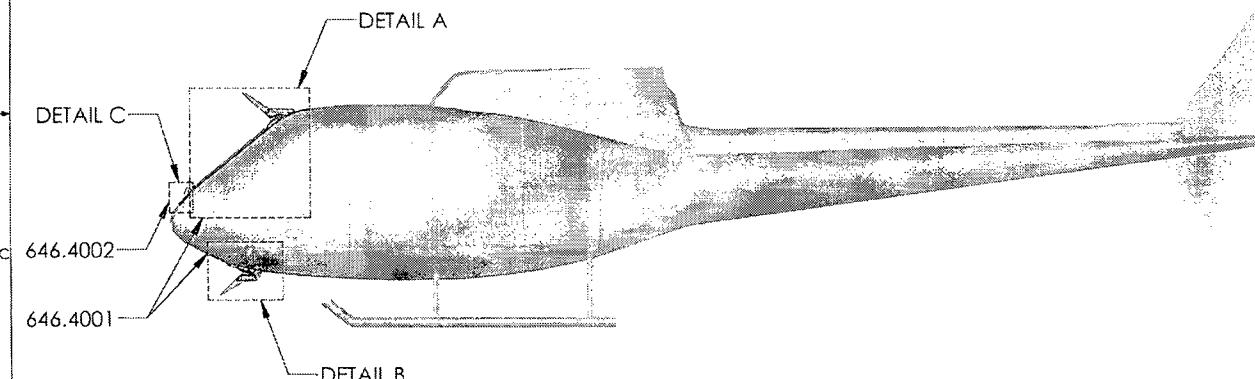
- AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES
- INSTALL F/N 14 WITH F/N 52 & 53
- 3M VHB ADHESIVE TAPE .025" THICK X .50" WIDE
VENDOR : MCMASTER-CARR P/N 75935A651
- 3M TAPE PRIMER 94, APPLY TO BOTH SURFACES A/R BEFORE TAPE
VENDOR: R.S. HUGHES P/N 021200-24216
- REUSE FASTENERS FROM F/N 1
- USE WASHERS AS REQUIRED AS SHIMS TO OBTAIN BEST FITMENT

UNLISTED UNDATED ECN(s)

03046, 03079,

REFERENCE ONLY

Smp



QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
6	64	601.3151	WASHER	MS21194500SP	
2	63	601.2911	SCREW	MS2494533	
2	62	601.2637	SCREW	MS27039-1-16	
2	61	601.2763	BOLT	AN3-12A	
1	60	646.3913	SHIM		
4	59	646.3912	SHIM		
1	58	646.3911	SHIM		

QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
1	1	57	646.3910	SHIM	
5	56	600.1013	PRIMER		
1	55	600.0129	VHB TAPE		
			SEALANT		
1	54	600.1012			
1	53	600.0991	MAGNACOATING 6329 PART B		
1	52	600.0990	MAGNACOATING 6329 PART A		
8	51	601.2826	BOLT	AN3-11A	
2	50	646.3814	WIPER BRACKET		
2	49	601.2910	SCREW	MS27039-1-16	
2	48	601.3365	SCREW	MS27039-1-10	
2	47	646.3719	DOUBLER		
2	46	646.3718	CUSTOM WASHER		
1	45	646.3717	DOUBLER		
2	44	601.1948	SCREW	MS27039-1-19	
2	43	601.1952	SCREW	MS27039-1-20	
4	42	601.1956	SCREW	MS27039-1-21	
2	41	601.2829	SCREW	MS24694554	
2	40	601.2831	RIVET	MS20470AD5-7	
1	39	646.3716	GAUGE BRACKET		
6	38	601.1953	SCREW	MS27039-1-12	
2	37	646.3715	STRUT DOUBLER		
2	36	601.2824	BOLT	AN3-5A	
36	35	601.2277	RIVET	CR24945-342	
18	34	600.0795	NUTPLATE	MS21047-3	
3	33	601.2565	RIVET	MS24694552	
1	32	646.3813	STRUT BRACKET		
4	31	601.2822	BOLT	AN3-3A	
2	30	646.3812	GUSSET BRACKET		
8	29	601.2564	RIVET	MS20470AD5-6	
1	28	646.3714	GUSSET		
1	27	646.3610	FILLER		
1	26	601.2830	SCREW	MS24694555	
2	25	601.2825	BOLT	AN3-6A	
1	24	646.3811	RADIUS BLOCK		
1	23	646.3712	CLIP		
1	22	646.3711	CLIP		
8	21	601.2832	RIVET	MS20470AD5-5	
14	20	601.2020	RIVET	CR2313-5-3	
10	19	601.2823	BOLT	AN3-4A	
1	18	601.2827	BOLT	AN3-13A	
5	17	601.2912	SCREW	MS24694551	
1	16	646.3713	GUSSET		
1	15	646.3210	SUPPORT		
1	14	646.3710	DOUBLER		
1	13	646.3110	CHANNEL		
6	12	601.1624	LOCKNUT	MS21047-2	
16	11	601.1697	WASHER	MS21047-1	
1	10	646.3411	RH WIPER DEFLECTOR		
1	9	646.3410	LH WIPER DEFLECTOR		
1	8	646.3513	STRUT		
1	7	646.3512	STRUT		
1	6	646.3511	STRUT		
1	5	646.3510	STRUT		
2	4	646.3810	BRACKET		
1	3	646.2910	DEFLECTOR		
1	2	646.3301	LOWER CUTTER ASSY		
1	1	646.3301	UPPER CUTTER ASSY		
		646.4002	AS350 WIPER DEFLECTOR KIT		
		646.4001	AS350 CABLE CUTTERS KIT		
		646.3510			
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1. Approving National Aviation Authority/Country:

FAA/UNITED STATES

2.

AUTHORIZED RELEASE CERTIFICATE

FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

3. Form Tracking Number: Page 1 of 3

MG13-078

4. Organization Name and Address:

Apical Industries, Inc.
2608 Temple Heights Drive
Oceanside, CA 92056

PQ1886NM

5. Work Order/Contract/Invoice Number:
Shipper # 12443
P.O. # AS350-CCK/DO 19331

6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:
1.	Upper Cutter Assy	646.3301	N/A	16	119640-3	
2.	Lower Cutter Assy	646.3001		20	119737-1	
3.	Deflector	646.2910		17	119572-1	
4.	Doubler	646.3710		2	113434-1	
5.	Strut Doubler	646.3715		2	114916-7	
6.	Gusset	646.3714		2	113434-3	
7.	Doubler	646.3715		2	113434-4	
8.	Shim	646.3911		2	113080-5	
9.	Gusset	646.3713		3	113434-2	
10.	Bracket	646.3810		6	113012-4	
11.	Support	646.3210		4	114263-3	
12.	Gusset Bracket	646.3812		8	113579-1	
13.	Strut Bracket	646.3813		5	112165-3	
14.	Shim	646.3910		26	114916-5	
15.	Shim	646.3912		26	114916-6	
16.	Channel	646.3110		7	118257-8	

13. Remarks: EXPORT AIRWORTHINESS APPROVAL

- A. These parts listed in Block 7. are subcomponents of a PMA Article
- B. Bilateral Agreement – None
- C. Items are being shipped to Dart Aerospace Ltd. in Hawkesbury, ON, Canada.
- D. Last item entered.....

14. Certifies the items identified above were manufactured in conformity to:

Approved design data and are in condition for safe operation

Non-approved design data specified in Block 13.

15. Authorized Signature:

16. Approved/Authorization No.:

DMIR 606259-NM

17. Name (Typed or Printed):

Lisa Mansfield

18. Date (m/d/y):

March 18, 2013

User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

1. Approving National Aviation Authority/Country:

FAA/UNITED STATES

2.

AUTHORIZED RELEASE CERTIFICATE

FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

3. Form Tracking Number: Page 2 of 3

MG13-078

4. Organization Name and Address:

Apical Industries, Inc.
2608 Temple Heights Drive
Oceanside, CA 92056

PQ1886NM

5. Work Order/Contract/Invoice Number:
Shipper # 12443
P.O. # AS350-CCK (D 0 1 9 3 3)

6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:
17.	Strut	646.3512	N/A	12	111971-3	
18.	Doubler	646.3719		24	117341-6	
19.	Strut	646.3510		14	117341-2	
20.	Strut	646.3511		14	117341-3	
21.	Clip	646.3711		13	117341-1	
22.	Clip	646.3712		13	117341-4	
23.	Custom Washer	646.3718		27	117341-5	
24.	Gauge Bracket	646.3716		15	117953-1	
25.	Filler	646.3610		17	115914-2	
26.	Shim	646.3913		17	117953-2	
27.	Radius Block	646.3811		20	117651-1	
28.	Strut	646.3513		35	11971-1, 115105-1, 115741-3	
29.	Bolt	601.2825		192	107245-1, 119183-2	
30.	Bolt	601.2827		69	106824-1, 114455-1	
31.	Bolt	601.2763		206	41764-3, 46468-1	
32.	Screw	601.2830		149	41769-8, 107245-8	

13. Remarks: EXPORT AIRWORTHINESS APPROVAL

- A. These parts listed in Block 7. are subcomponents of a PMA Article
- B. Bilateral Agreement – None
- C. Items are being shipped to Dart Aerospace Ltd. in Hawkesbury, ON, Canada.
- D. Last item entered.....

14. Certifies the items identified above were manufactured in conformity to:

- Approved design data and are in condition for safe operation
- Non-approved design data specified in Block 13.

15. Authorized Signature:

17. Name (Typed or Printed):

Lisa Mansfield

16. Approved/Authorization No.:

DMIR 606259-NM

18. Date (m/d/y):

March 18, 2013

User/Installer Responsibilities

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1. Approving National Aviation Authority/Country:

FAA/UNITED STATES

2.

AUTHORIZED RELEASE CERTIFICATE

FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

3. Form Tracking Number: Page 3 of 3

MG13-078

4. Organization Name and Address:

Apical Industries, Inc.
2608 Temple Heights Drive
Oceanside, CA 92056

PQ1886NM

5. Work Order/Contract/Invoice Number:

Shipper # 12443
P.O. # AS350-CCK / D019331

6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:
33.	Rivet	601.2831	N/A	604	76557-10, 107245-7, 115478-4	
34.	LH Wiper Deflector	646.3410		15	110777-1	
35.	AS350 Wiper deflector Kit	646.4002		4	031, 032, 033, 034	
36.	RH Wiper Deflector	646.3411		16	118480-1	
37.	Wiper Bracket	646.3814		45	107056-3, 116390-2	

13. Remarks: EXPORT AIRWORTHINESS APPROVAL

- A. These parts listed in Block 7. are subcomponents of a PMA Article
- B. Bilateral Agreement – None
- C. Items are being shipped to Dart Aerospace Ltd. in Hawkesbury, ON, Canada.
- D. Last item entered.....

14. Certifies the items identified above were manufactured in conformity to:

- Approved design data and are in condition for safe operation
- Non-approved design data specified in Block 13.

15. Authorized Signature:

16. Approved/Authorization No.:

DMIR 606259-NM

17. Name (Typed or Printed):

Lisa Mansfield

18. Date (m/d/y):

March 18, 2013

User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

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